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Description

The A2K optical encoder is a 12 bit absolute rotary position sensor kit style encoder which reports a shaft angle within a single 360 degree rotation of a shaft. The kit style A2K allows the encoder to be easily assembled onto an existing shaft and bearing assembly. Unlike incremental, sometimes called relative, style encoders the A2K provides true (absolute) shaft position eliminating the need for a home or zero cycle after a supply voltage power cycle. The A2K communicates over a RS 485 style serial bus utilizing US Digital's SEI (Serial Encoder Interface) which allows for simple, quick and convenient networking of multiple SEI devices on a single network. PLCs, motion controllers and computers can also reside on the SEI bus as well by use of US Digital's SEI to USB interface device. For complete information about the SEI bus please refer to the SEI Communications Protocol webpage.

The A2K is also available with an optional analog output. The analog output option provides a maximum voltage range of 0 to 4.095 volts with 12 bit resolution. The output voltage may be easily scaled by simple SEI commands to provide other maximum voltage levels as well. From the factory the analog output voltage is set to 0 to 3.599 VDC range. Please note that with the A2K analog output option only one device may reside on a SEI bus.

Features

- Installs onto shafts up to 10mm dia.
- 12-bit resolution, and resolution field programmable from 2 to 4096 codes per revolution (3600 factory default)
- Full 360 degrees range, 7 msec update time
- Low power drain of 18.5 mA max., and 1.5 mA in sleep mode
- Field programmable parameters such as setting zero position point (free demo software provided)
- EEPROM stores downloadable parameters
- 9600 baud default data rate adjustable up to 115K baud
- 12-bit analog voltage output option (0 to +3.599 volts factory default setting. Field programmable up to 0 to +4.095 volts)
- Multi-turn mode (note: power must be maintained to prevent reset to zero)
- -25 to 70 degrees C. operating temperature

Mechanical Drawing

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Vancouver, Washington 98684, USA
info@usdigital.com
www.usdigital.com
Local: 360.260.2468
Toll-free: 800.736.0194

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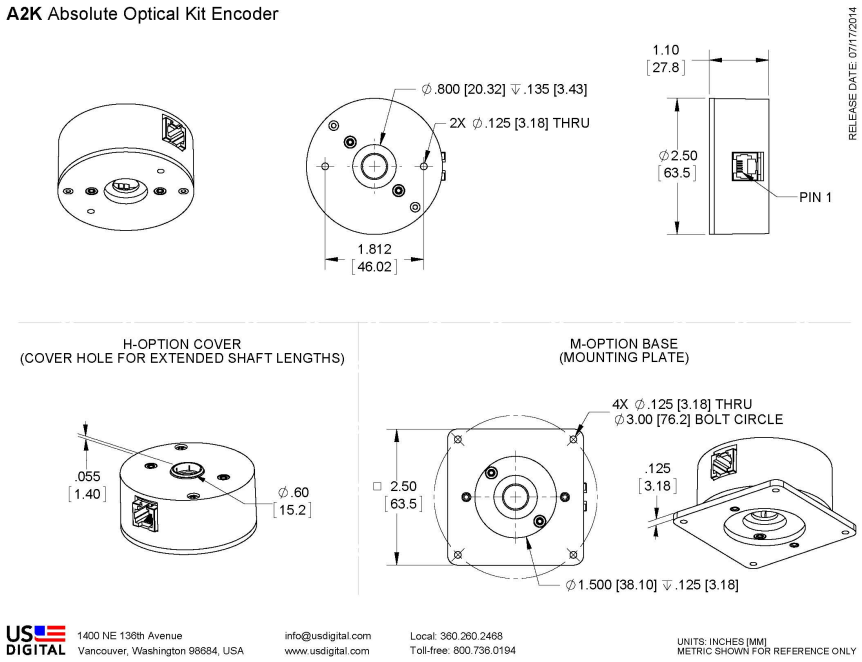


Environmental

Parameter	Value	Units
Operating Temperature	-25 to 70	C
Humidity, Non-condensing	0 to 95	%
Vibration (5Hz to 2kHz)	20	G
Electrostatic Discharge,IEC 61000-4-2	± 4	kV

Mechanical

Parameter	Value
Max. Shaft Axial Play	±0.010 in.
Max. Shaft Eccentricity Plus Radial Play (1)	0.010 in.
Max. Acceleration	100000 rad/sec²
Weight	2.5 oz.
Moment of Inertia	0.0001 oz-in-s²
Max. Shaft Length	0.60 to .80 in. from mounting surface
Technical Bulletin TB1001 - Shaft and Bore Tolerances	Download

(1) Any non-zero shaft radial play will result in angular errors beyond the specified limits.

Electrical

- Specifications apply over entire operating temperature range.
- Typical values are specified at Vcc = 12V and 25C.

Parameter	Min.	Typ.	Max.	Units
Supply Voltage	7.5	12	16	V
Supply Current @ 12V supply Active Sleep		 14 2.5	 18.5	 mA
Analog Output Impedance		51		Ohms
Zero Scale Analog Voltage	0	2	12	mV
Full Scale Analog Voltage	4.066	4.095	4.124	V
Output Noise (Analog version)		10		mVrms
Differential Nonlinearity (Analog version)	-1.0		1.0	LSB
Integral Nonlinearity (Analog version)	-1.0		1.0	LSB
Absolute Accuracy (SEI interface version)		0.18	0.25	Degrees
Angle tracking speed Single-turn mode Multi-turn mode			 3600 1800	 rpm
Position Update Rate (1)			7	msec.

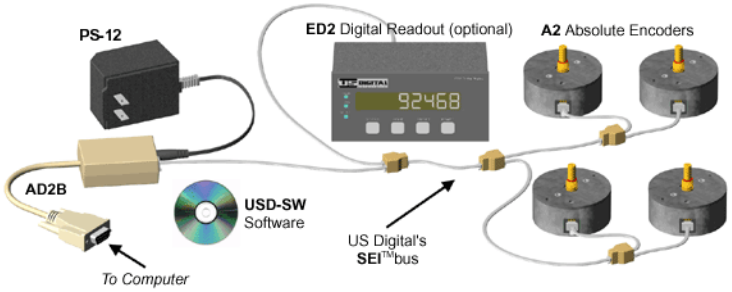
(1) The internal microcontroller takes a snapshot of the disk every 7 msec. and stores the position in memory. It responds immediately to a "report position request" by sending this value which is always the most current position.

Default Settings

Parameter	Default value	Volatile?
SEI address	2	Non-volatile
Resolution	3600	Non-volatile
Origin offset	0	Non-volatile
Baud rate	9600	Volatile
Mode	0	(1)

(1) Mode is always restored from non-volatile EEPROM on power-up. However, there are separate SEI commands for setting the RAM copy only, or both the RAM copy and the non-volatile EEPROM copy.

SEI Network



Analog Output

The analog version of the **A2K** has a 12-bit DAC on the output which feeds to 2 lines that are otherwise used for the BUSY handshaking pair. This DAC has a full range of 0 to 4.095 volts which is 1 millivolt per bit. The value which the internal microcontroller sends to that DAC is the same as the digital value that it sends to the host. Since the resolution (which represents the number of codes per revolution) is field programmable, the range of the DAC will also follow that setup. The default resolution is 3600 codes per revolution which yields 1 count per tenth of a degree. This makes the DAC output equal to 1 millivolt per tenth of a degree or 0 to 3.599 volts. When the DAC needs to have the full range to 4.095 volts, the single turn resolution should be set to 4096. This is easily done with the available software which runs on a PC. Cable CA-MD6A-SS-MD6-6FT and either theSEI-USB or the AD2B adapter are needed to interface the **A2K** analog version to a USB port or RS-232 serial COM port.

Please Note: The BUSY handshaking lines are replaced by the analog output option. This means that only one device will be able to be connected to the SEI bus when using the analog output option.

Pin-Outs

Pin	Description
1	Ground
2	Busy+ Analog+
3	Busy- Analog-
4	Power
5	DataL
6	DataH

Included Accessories

Each **A2K** is shipped with all encoder components, centering tool, hex wrench, and two #4-40 x 1" cover screws. The following part numbers are provided if spares are needed.

1. Centering Tool

Part #: CTOOL - (Shaft Diameter)

This reusable tool provides a simple method for accurately centering the**A2K** base onto the shaft.

Instructions: When mounting encoder base, slide centering tool down shaft until it slips into centering hole of encoder base. Tighten mounting screws, then remove centering tool.

2. Hex Tool

Part #: HEXD-050
Description: Hex driver, 0.050" flat-to-flat for #3-48 or #4-48 set screws.

Part #: HEXW-050
Description: Hex wrench, .050" flat-to-flat for #3-48 or #4-48 set screws.

3. Spacer Tool

Part #: SPACER-A2

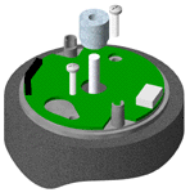
Assembly Instructions

Assembly instructions for the A2K were affected by Product Change Notification PCN-4537-A2-HD25A, released on 8/18/2014. Please select the appropriate assembly instructions from the options below. For more information, download PCN-4537-A2-HD25A.

A2K Assembly Instructions (affected by PCN-4537-A2-HD25A)

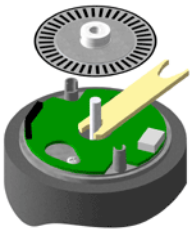
Download the A2K Assembly Instructions

A2K Assembly Instructions (not affected by PCN-4537-A2-HD25A)



1. Base Mounting

Secure base by inserting screws through holes on the 1.812" bolt circle. Holes in base are designed for #4 screws. Use the centering tool to align base with existing shaft.

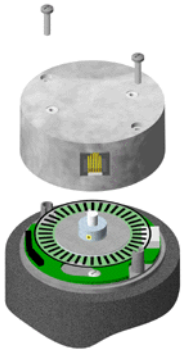


2. Spacer Installation

Place spacer tool on circuit board as shown. Position hub/disk assembly above shaft as shown. Slip over shaft and press down until hub and spacer tool bottom out against base.

3. Tightening Set Screw

Press the hub disk against the spacer tool and tighten the set screw with the hex wrench provided. The set screw should be snug, but do not overtighten. Remove the spacer tool.



4. Cover Installation

Important: Cover must be oriented as shown. Because cover plugs into the base, use caution during installation. The posts on the base are two different lengths. Match the cover to mate with the proper post. Connector pins can be damaged if not lined up properly. Secure with two 4-40 X 1" pan head screws provided.

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Ordering Information

A2K - [ ] - [ ] - [ ] - [ ]

Interface	Bore	Cover	Base	Notes
S =*Default - SEI Bus*	079 = *2mm*	D =*Default*	D =*Default*	Cables and connectors are not included and must be ordered separately.
A =*Analog Voltage / SEI Bus*	118 = *3mm*	H =*Hole in the cover*	M =*4-Hole mounting plate*	US Digital warrants its products against defects in materials and workmanship for two years. See complete warranty for details.
	125 =*1/8"*			
	156 = *5/32"*			
	157 = *4mm*			
	188 = *3/16"*			
	197 = *5mm*			
	236 = *6mm*			
	250 =*1/4"*			
	313 = *5/16"*			
	315 = *8mm*			
	375 =*3/8"*			
	394 = *10mm*			

Base Pricing

Quantity	Price
1	$303.50
10	$272.00

For volume discounts, please contact us at sales@usdigital.com or 800.736.0194.

- Add $20.00 per unit for **Interface** of Analog Voltage / SEI Bus
- Add $7.00 per unit for **Base** of 4-Hole mounting plate

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